

ShopSABRE

• ROUTERS • PLASMA CUTTERS •



**IS SERIES
CATALOG**

Professional CNC Router & Plasma Cutting Tables
for Wood, Plastic, Metal, and More!

Our machines
are more than just
1 or 2 projects
a week machines



You the owner/operator should be able to go to the machine, turn it on, and go to work. No squaring or alignment should be required. Lower quality machines like Chinese Imports and Kit Machines might play the smoke and mirrors game but in the end, you will find yourself shopping again!

**You can run them 24 hours a day 5 days a week
or even more if your needs require.**

HEAVY WALL STRUCTURAL STEEL TUBE AND PLATE FRAMEWORK

ShopSabre uses only top-rated North American steel tubes and steel plate. We do not use any extruded aluminum or sheet metal construction in our machine frames. Our systems are Heavy Wall Structural steel welded and no customer assembly is required. Each machine is Jig welded, Precision Milled, and Heat Treated to assure you get the most accuracy.



SHOPSABRE USES ONLY HIGHPRECISION COMPONENTS

We use Industrial 25MM linear guide rails with triple wiper linear guide bearing blocks on X, Y, and Z Axis. We use 2 bearing blocks on each rail to assure the cut forces are equally distributed over the rail to reduce the amount of wear and noise.

The triple sealed bearing blocks assure that no matter how much cutting you perform you will not get failure to the bearings. The design also makes the machine a self-cleaning system without the worry of wiping down the rails or watching for buildup.



On our ShopSabre Machine Tool Grade Routers (PRO, IS, and IS-M) the motion on all 3 of our axes are driven by high precision Ball Screws. The Ball Screws found on a ShopSabre are the largest diameters in our market. The ShopSabre Ball Screws are Ball Matched Angular Contact Bearing to assure the highest accuracy Possible and include our Whip Free Technology. The ShopSabre CNC drives are all driven by A/C Digital Super Servo Drives with matching Amplifiers and Glass Encoder Technology.

PROFESSIONAL-GRADE CNC CONTROLLER

ShopSabre uses the best of both worlds when it comes to a controller. We use an Industrial Controller technology that has been conveniently installed into a Windows compatibility to give you the most control over your CNC system with the ease of running a computer. Our system does not connect to the machine with a cheap printer port or USB cable. We use a true CNC grade Industrial Connection via a 37 Pin direct connection.

The ShopSabre has an SSD Hard drive for **AT MACHINE STORAGE** and you can load your CAD/CAM software on the machine computer too if you would like, Eliminating the need to walk to a workstation to make changes to a file if necessary. ShopSabre also makes the machine completely networkable so you can utilize your businesses Internet Connection or Network for File Transfer, Storage, or On-line diagnosis/assistance.

The ShopSabre requires **NO** special training or machine setup. It has a dedicated built in microprocessor that **ONLY** drives your CNC machine, while the PC processor runs the PC and any programs you might have running. The ShopSabre CNC controller has USB drive ports to assure you can plug in your flash drives and external hard drives as necessary.

The ShopSabre Controller has **EVERY** capability that our competitors with standalone controllers have, and many more that competitors cannot offer (even on competing machines costing \$100,000.00+). The ShopSabre Controller is dust and dirt protected and designed to be used in a working environment. The Controller updates with Windows so you will never run into a problem with compatibility, and all controller software version updates are **FREE** for the lifetime of the equipment.

SHOPSABRE HAS AN ANSWER FOR ANY BUDGET.

We can build a CNC system that fits entry level needs from Porter Cable Routers all the way to a Fully Functional Tool Changer system. We provide 3.25HP Porter Cable Routers, 2.2Hp HSD Spindles, 3.7HP HSD Quick Change Spindles, 4Hp and 9Hp HSD Manual Change Spindles, 5Hp and 10HpHSD Auto Tool Changer Spindles, and of course, the 13HP HSD Tool Changer Spindles. We can special order even larger spindles for those of you who need the power. All our spindles come standard with a Variable Frequency Drive (VFD) to control spindle RPM ranging from 1,000-24,000 depending on the model (ask sales for details).

ShopSabre also has Tool Changers that are expandable in the field meaning you can take a 5 Position system and upgrade to a 10 Position without sending the machine back to us for work. Don't be fooled by competitor's quotes, many provide false Spindle HP Ratings for less than 100% duty cycle or only provide you with the Tool Changer head and 1 tool position and charge you extra for the cones.

SHOPSABRE DOES NOT CUT CORNERS

If you purchase a 5 position Tool Changer you get 5 complete positions, which include the tool forks, collets, cones and the wrenches with vice. Yes—even the wrenches and vice are included. This goes for any number of positions. ShopSabre also includes our advanced Tool Measure Technology with **EVERY** CNC Router systems so you are not limited on tooling accuracy between changes whether manually changing or auto tool changing.

SHOPSABRE BENEFITS LIST

ShopSabre machines are fundamentally more robust than any machines in the class. This is made possible by starting with FEA Engineering and Design and then manufacturing our Frames and machines here in the United States.

- » ShopSabre puts additional time and money into assuring that each CNC system is 100% **TESTED** and Calibrated prior to leaving our facility so you won't be forced to calibrate in the field. The ShopSabre is designed to drop into your building and go to work the same day. Don't pay expensive fees to have someone on-site to setup your machine; it can be done before it ever leaves the factory. ShopSabre CNC keeps installation simple, easy, and stress free.
- » ShopSabre puts more time and effort into assure each Frame, mounting bracket, Spindle Plate, and Drive Component is machined to exact specs for increased accuracy and better fitments to assure you do not get any binding or excessive wear.
- » ShopSabre CNC uses High Grade Continuous Flex Robotic CNC wiring that is specifically designed for the type of work a CNC system does. It can bend and move all day without having any issues, and the anti-interference coating assures the wires are less likely to have interference from other electronic equipment in your shop for the highest accuracy possible. Many competitors use cheap wires that can be purchased off the shelf for less money, but they still charge comparable pricing. Don't be fooled by companies who don't build quality into their systems.
- » Unlike many competitors that offer Laser calibrations by request, we do this as a part of **EVERY** build to assure our machines are as accurate as possible during manufacturing.
- » ShopSabre CNC is upgradable and has expansion capabilities for the growing shop. If you want to start with the basics and move to the bells and whistles down the road, almost every option (with a few exceptions) can be added after the sale in the field.
- » ShopSabre CNC designs our systems to be easy to work on so you do not need a ShopSabre technician to come into your facility to help with everything you encounter. You benefit from low operational cost and a big return on investment.
- » If you do find yourself in need of help, ShopSabre CNC offers the best support on the market with our **FREE** lifetime tech support and assistance as a part of ShopSabre "SabreNation" – because we are confident that our machines will last a lifetime. We also include remote diagnosis, Online Training, and access to our Exclusive SabreNation University Videos. We know our machines are the best but we want you to have the same confidence each and every time you turn the machine on.
- » ShopSabre sales are not paid on commission, the only reason for them to recommend an option is truly to benefit your project and machine capabilities. ShopSabre sales consultants are trained on the technology and industry and not only understand our product but understand our industry better than our competitors. ShopSabre has no reason to encourage you to spend more money than you need to up front to perform your job but also won't cut corners to make a quick sale. We sell on facts and the facts should sell the technology, equipment, and options.
- » Don't be fooled by the other systems on the market. We are so confident of our machines that we extend an invitation to tour our facility and view our ShopSabre CNC systems in various stages of manufacturing. With prices starting under \$20,000 you can't afford not to check us out!

IS SERIES



POPULAR INDUSTRIES

- Proto-type Manufacturing
- Nested Based Manufacturing
 - Sign Makers
 - Engineering
 - R&D/Job Shops
- Cabinet/door/Closet Manufacturing
- Medium Duty to High Production Shops
 - Solid Surface
 - Millwork
- Instrument Manufacturing

PRODUCT DESCRIPTION

This machine simply put is an Industry Changer! This CNC System is everything you could want in a CNC today and so much more. It's not only American Engineered, Designed, Manufactured and Supported like all of ShopSabre products but it's built with the top of the line components and engineered to be the best and top of the line.

This machine design characteristics and specs are very similar to what you would find in machines retailing for well over \$100,000. This machine provides you the most solid frame construction for the pricing and is well over built from its massive steel tube frame all the way to the Massive oversized Tube Steel Gantry. This machine offers rigidity, weight, and structural design many times double of its competition and comes 100% Welded, Machined, and Calibrated so assembly is not required.

This machine like most high-end Mills and Routers is powered 100% by Very Accurate Ball Screw drive systems including a Dual Drive Ball Screw Y Axis powered by massive Name Brand 1 Kilowatt A/C Closed Loop Brushless servo motors with glass encoder technology. Unlike the competitors for similar money whom cut corners for profit and run Dual Drive Rack and Pinion this system will be highly dependable and won't lose accuracy the older it gets. With the IS Series you can't go wrong whether your project is Nested Based or one off this machine has the capabilities and precision to give you the edge over your competitors.

STANDARD OPTIONS

- » Fully Assembled, Tested, and Pre-Calibrated for Easy Installation
- » Access to "SabreNation" - Life-Time Support via Phone, Email, and PC Connectivity
- » Access to ShopSabre Basic Training Course and SabreNation University(Ask for Details)
- » Vectric VCarve Pro Cad/Cam software
- » ShopSabre CNC WINCNC Controller Hardware & Software
- » Integrated PC with included Control Tower with Windows OS - Monitor/ Keyboard included
- » Fully Configured Control Box with Operators Control Stand
- » Accepts G-Code or DXF Files direct
- » Hi-Definition Control Cabling for Machine Communication
- » HSD Italian Built Electric Fan Cooled Spindles with 100% Duty Rating
- » Precision Linear Guide Rails & Bearings on X, Y, and Z Axis
- » Large Diameter Ball Screw Drives on X, Y, and Z axis
- » Dual Drive Y Axis with 2 High Powered 1 Kilowatt A/C Brushless Closed Loop Servo Motors
- » High Quality CNC Grade Wiring with Cable Guards & Carriers
- » ShopSabre Super Z Technology and Z Axis Stiffener System
- » 2D and 3D Capable (4th Axis Available)
- » Tool Measure Switch for Fast and Accurate Tool Changes

MACHINE SPECS

Traversing Speed	2100IPM Standard
Cutting Speed	2000IPM Standard (tooling, material, hold down dependent)
Resolution	.0003-.0005"
Repeatability	+/- .001"

CUTTING AREA

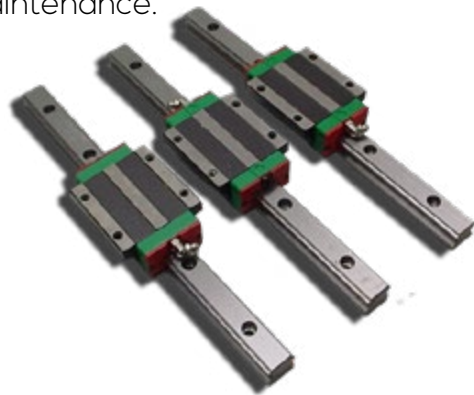
IS408	55" x 100" x 12" <small>(65" x 105" Maximum Head Travel)</small>
IS510	65" x 125" x 12" <small>(75" x 125" Maximum Head Travel)</small>
IS612	75" x 145" x 12" <small>(85" x 145" Maximum Head Travel)</small>

CONSTRUCTION

Table	Welded Aerospace Milled Structural Steel Construction
Gantry	Welded Precision Ground Steel Construction
Linear Rails	25mm Precision HiWin Rails
Foot Print	IS408: 90" x 135" x 98" IS510: 96" x 155" x 98" IS612: 105" x 185" x 98"
Weight	3800-4800 lbs
Power Requirements	20amp / 220 Volt Single or Three Phase Compatible <small>(Some Accessories Require Additional Power - Ask for Details)</small>

LINEAR GUIDES

This machine like all our equipment is built with 25MM Industrial Linear Guide Rails and Bearings reducing the maintenance and wear you would find on smaller bearing systems. These bearings are the top of the line and built for longevity and easy maintenance.



INDUSTRIAL MOTORS

The motors on this machine are anything but low power. You get Twin 1 Kilowatt motors on the Y Axis alone giving you maximum speeds, increased cutting ability, and dependability that cannot be match. ShopSabre only uses Name Brand Recognized Systems that are A/C Digital Closed Loop Brushless motors with Glass Encoder Technology increases ability and provide a maintenance free solution.



BALL SCREW DRIVES

This ball bearing drive system is the most accurate drive technology available. We cut no corners and put over-sized Industrial Ball Screw drives on all axis. This includes our "Whip Free" dual drive Y Axis giving you more power, accuracy, and dependability.



CONTROL STAND

Mobile yet industrial, this control stand houses all the electronics and gives your operator a clean and easy operating center.



CONTROLLER

Our Controller is Industrial in strength yet easy to operate with simple point and click technology you won't need to remember difficult code or screen switching. Everything is done in one place with keyboard and mouse control! No Special Operators Required – Anyone can learn this system



STEEL FRAMES

These machines are FEA Engineered and Designed, 100% Welded, Precision Aerospace Milled, and Heat Treated Structural Tube Steel Frames and Gantries. The machines are all Aerospace Milled and FARO Tested to assure the machine is accurate and true which will provide you better cuts and more accurate products.



IS ROUTER SERIES

CONFIGURATION

- » Welded steel structural frame, stressed relieved and Aerospace machined
- » Welded Steel Gantry with precision machining and stress relieved technology
- » Tube Steel gantry uprights
- » Fully FEA Engineered and Designed for Better Performance
- » X Axis: AC Digital Servo Driven with Ball Screw Drive and Linear Guide Rails and Bearings
- » Y Axis: AC Digital Dual Servo Driven with "Whip Free" Dual Ball Screw Drives and Linear Guide Rails and Bearings
- » Z Axis: AC Digital Servo Driven with Ball Screw Drive and Linear Guide Rails and Bearings
- » All Motors are High Powered Name Brand A/C Brushless Digital Servo Motors with Amplifiers and Glass Encoder Technology
- » Machines are 100% American Designed, Engineered, Supported, and Manufactured!
- » The Y Axis (Long Axis) is Dual Drive with Twin 1 Kilowatt Motors

STANDARD FEATURES

- » 12" Gantry Clearance with 16" of Z Travel
- » 2100 IPM Rapid Movement on X and Y Axis
- » Industrial Ball Screw Drives on All Axis with ShopSabre "Whip Free" Design
- » Upgraded Z Axis Technology for Rigid Tooling and Machining
- » Precision Linear Guide Rails & Bearings
- » Machine Mounted Continuous Flex Robotic CNC Grade Wiring
- » Auto Tool Measuring Technology
- » X,Y, and Z limit Switches with Homing Position and Accuracy
- » ShopSabre Quick Dust Skirt

- » Emergency Stop Switch
- » Vectric VCarve Pro CAD/CAM Software
- » Nesting Capabilities
- » Industrial ShopSabre WINCNC Controller with at Machine CAD/CAM Capabilities, SSD Hard Drive, Ethernet and USB connections with online, phone, and email support

POPULAR OPTIONS & FEATURES

(OTHER OPTIONS MAY BE AVAILABLE)

- » HSD Spindles (ISO and HSK Spindle Clamp System available)
- » Auto Tool Changer System Available in 5 or 10 Position
- » Vertical Drill Spindles (Boring Heads)
- » Table Reference Pins (Pop-Up Pins)
- » Rotary 4th Axis (Lathe) System
- » Vacuum Hold Down Systems with 4 Zone Grid and High Flow Pumps (F4, Becker and FPZ)
- » Knife Systems
- » Vision Recognition Systems (used with registration marks)
- » Tool Mist Options
- » Tap Feature
- » Tooling Packages
- » Software Packages
- » Dust Collectors

ShopSabre CNC IS offers packages for Sign Makers, Woodworkers, Fabrication Shops, Nested Based Manufacturing, Cabinet Makers, Furniture Makers, Music Industry, Automotive Industry, and Many More.

**Don't See something you were looking for,
Just Ask!**



A BUSINESS BORN OF NECESSITY, HARD WORK, AND INSPIRATION

BACKGROUND

Years ago Jim Bombardo, founder of ShopSabre, had an idea to build a CNC machine to do crafts for his wife's business. Jim knew that if he did not have a machine capable of producing parts, he would have many long hours of back breaking work to do by hand. With a background in engineering and software, he started the project of building his own CNC machine.

After the initial days and weeks of research, Jim knew that he had to have a system that was an industrial design which would provide fewer headaches and years of problem-free service. His first machine was a full ball screw driven machine with industrial components throughout. Now he could produce parts for hours with ease and great precision.

After running the machine for some time, friends and acquaintances saw it and were amazed by its fully welded construction, power, precision and overall quality. After getting offers to sell it and hours of convincing, Jim sold the machine and decided he would build another for himself. Armed with experience and new ideas, the second machine went together much quicker, and Jim was once again convinced to sell it.

During the construction of the third machine, Jim had done further research in the CNC market and was amazed that no one offered an industrial quality machine under \$60,000. The only machines on the market were small bolt-together machines, and the components being used were simply hobbyist in quality. After seeing everything and doing this research, Jim decided to take this third machine to the Woodworkers show in Atlanta.

During the show he received a lot of attention and accolades for the machine design. When the show was finished they had over a dozen request for orders. Every client was willing to wait for the machine as they understood the quality and components put into each one.

After arriving back home, a facility was constructed for the manufacturing of the new CNC machines, and ShopSabre was born. Jim had started with himself, four sons, and his wife.

ShopSabre is a self-funded company and the machines are constructed from the ground up with every component being closely monitored to ensure it works flawlessly. ShopSabre's philosophy is simple: Customer Service is Everything. Each machine is tested for hours before it leaves to ensure power, precision, quality and reliability.

Currently there are over 5,000 machines around the world in over 29 countries. ShopSabre CNC has experienced enormous growth in the past few years, and has received recognition from some of the largest manufacturers of cabinets, aerospace parts and equipment, signs and many other industries. Business owners and engineers are seeing that you do not have to spend \$100k or more on a machine that can produce precision parts three shifts a day every day of the week.

ShopSabre is continuing to be on the cutting edge of CNC technology with the release in January '08 of its fastest and most powerful machine under \$100,000. ShopSabre's ability to monitor every part of the build cycle and every industrial component put into the machine each one is built to perfection before it leaves regardless if it is a router, spindle, laser, plasma, tangential knife or other product.

Jim is still personally involved in the construction and assembly of nearly every machine. With new products in the works and growth continuing at an astonishing rate, ShopSabre will continue to be a leader in affordable CNC machines.

Buy your Second Machine the First Time

ShopSABRE
• ROUTERS • PLASMA CUTTERS •

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